

ROBINS KAPLAN LLP  
ATTORNEYS AT LAW  
MOUNTAIN VIEW

1 Li Zhu (Bar No. 302210)  
2 LZhu@RobinsKaplan.com  
3 **ROBINS KAPLAN LLP**  
4 2440 W El Camino Real, Suite 100  
5 Mountain View, CA 94040  
6 Tel.: (650) 784-4040  
7 Fax: (650) 784-4041

8 Bryan J. Vogel (*pro hac vice* to be filed)  
9 BVogel@RobinsKaplan.com  
10 **ROBINS KAPLAN LLP**  
11 399 Park Avenue, Suite 3600  
12 New York, NY 10022-4690  
13 Tel.: (212) 980-7400  
14 Fax: (212) 980-7499

15 Cyrus A. Morton (*pro hac vice* to be filed)  
16 CMorton@RobinsKaplan.com  
17 William E. Manske (*pro hac vice* to be filed)  
18 WManske@RobinsKaplan.com  
19 Emily J. Tremblay (*pro hac vice* to be filed)  
20 ETremblay@RobinsKaplan.com  
21 **ROBINS KAPLAN LLP**  
22 800 LaSalle Avenue, Suite 2800  
23 Minneapolis, MN 55402  
24 Tel.: (612) 349-8500  
25 Fax: (612) 339-4181

26 Attorneys for Plaintiff  
27 Celgard, LLC

28 UNITED STATES DISTRICT COURT  
NORTHERN DISTRICT OF CALIFORNIA

Celgard, LLC,

Plaintiff,

v.

MTI Corporation,

Defendant.

Case No. \_\_\_\_\_

**DEMAND FOR JURY TRIAL**

**COMPLAINT FOR PATENT INFRINGEMENT**

Plaintiff Celgard, LLC (“Celgard”), by way of its Complaint for Patent Infringement

1 (“Complaint”) against Defendant MTI Corporation (“MTI” or “Defendant”), alleges as follows:

2 **NATURE OF THE ACTION**

3 1. This is an action for patent infringement of United States Patent No. 6,432,586  
4 (“the ’586 patent”), entitled “Separator for a High Energy Rechargeable Lithium Battery,” under  
5 the Patent Laws of the United States, 35 U.S.C. § 1, *et seq.*, and seeking damages, injunctive  
6 relief, and other relief as appropriate under 35 U.S.C. § 281, *et seq.* A true and correct copy of the  
7 ’586 patent is attached hereto as **Exhibit A**.

8 **THE PARTIES**

9 2. Celgard is a limited liability company organized and existing under the laws of  
10 Delaware, with its principal place of business located in Charlotte, North Carolina. Celgard is  
11 directly owned by Polypore International, LP, which is headquartered in Charlotte, North  
12 Carolina and is indirectly owned by Asahi Kasei Corporation, which is headquartered in Japan.

13 3. Celgard is a global leader in the development and production of specialty  
14 microporous membranes, including separators used in lithium-ion batteries for consumer  
15 electronic devices and electric vehicles. Celgard’s leading market position is attributable, in part,  
16 to its development, maintenance, and enforcement of its intellectual property, including the ’586  
17 patent. Indeed, in presentations to customers, potential customers, and industry audiences,  
18 Celgard frequently lists the ’586 patent as a major part of its success in the ceramic coated  
19 separator market.

20 4. MTI is a corporation organized and existing under the laws of California, with its  
21 principal place of business in Richmond, California. MTI is engaged in the business of  
22 developing, offering to sell, and selling its products to companies and institutions throughout the  
23 United States, including the State of California. MTI competes with Celgard in the battery  
24 separator market. Certain unauthorized and counterfeit so-called “Celgard” products are available  
25 for purchase on MTI’s website. And, as detailed below, MTI sells certain ceramic coated  
26 separator products that directly infringe the ’586 patent.

27 **JURISDICTION AND VENUE**

28 5. This Court has subject matter jurisdiction over this action pursuant to 28 U.S.C.

ROBINS KAPLAN LLP  
ATTORNEYS AT LAW  
MOUNTAIN VIEW

1 §§ 1331 and 1338(a) because this action arises under the Patent Laws of the United States, 35  
2 U.S.C. §§ 271 and 281-285.

3 6. Venue is proper in this judicial district under 28 U.S.C. §§ 1391(b) and (c) and/or  
4 1400(b) because MTI is incorporated in the State of California and thus “resides” in the State of  
5 California.

6 7. Personal jurisdiction over MTI is proper because MTI is domiciled in  
7 California, has substantial business in California, and has purposefully availed itself of the rights  
8 and privileges of conducting business in California.

9 8. MTI has infringed and/or continues to infringe the ’586 patent, identified below, in  
10 this judicial district.

11 **TECHNOLOGY BACKGROUND**

12 9. Lithium batteries are typically constructed with a thin porous insulating film (the  
13 separator) that allows the battery to operate but prevents the electrodes (cathode and anode) from  
14 contacting each other. When the battery is discharged, positively charged lithium ions flow from  
15 the anode, through the separator, to the cathode. This process leaves a negative charge of  
16 electrons on the anode. When charging, the flow is reversed. In a rechargeable (secondary)  
17 lithium battery, the charge and discharge states are repeated during use. The process of charging  
18 and discharging the battery is referred to as one cycle.

19 10. Lithium batteries present certain unique safety challenges due to their chemical  
20 design and composition. One such challenge is lithium dendrite growth—the irregular growth of a  
21 metal on an electrode during charging or discharging. Over repetitive charge-discharge cycles,  
22 dendrites may grow out from the electrode’s surface in a needle-like structure. And as the battery  
23 is cycled further, the dendrite may continue to grow, penetrating the separator and making direct,  
24 physical contact with the opposite electrode. When such contact is made, an electrical short  
25 circuit of the battery may occur. This may cause the battery to malfunction. In certain scenarios, it  
26 may cause the battery’s internal temperature to rise quickly and uncontrollably, leading to thermal  
27 runaway and catastrophic failure.

28 11. The battery industry has long identified dendrite growth and associated electronic

1 shorting as a significant safety issue. Prior to the invention disclosed in the '586 patent, however,  
2 solutions to the problem were varied and achieved mixed results.

3 12. In at least 2000, Celgard research scientist Dr. Zhengming Zhang invented the  
4 separator technology described and claimed in the '586 patent to address safety and durability  
5 problems in lithium batteries. Dr. Zhang's separator has (1) a ceramic composite layer (or  
6 coating) including a mixture of inorganic particles and a matrix material, and (2) a polyolefinic  
7 microporous layer. The claimed separator's ceramic composite layer combines inorganic particles  
8 within a matrix material to create a composite layer adapted to at least block dendrite growth and  
9 prevent electrical shorts, improving the safety and commercialization of high energy lithium  
10 batteries. The claimed separator's polyolefinic microporous layer is adapted to block ionic flow  
11 between the anode and cathode. This shutdown functionality further improves battery safety.

12 13. Today, ceramic coated separators are increasingly common in the rechargeable  
13 (often large format) lithium batteries used in electric vehicles and for other high-power  
14 applications. Much of the plug-in electric vehicle market in the U.S. has adopted ceramic coated  
15 separator technology. And as the electric vehicle market continues to grow, an increasing  
16 percentage of manufacturers have turned to ceramic coated separators as a means to improve  
17 battery safety, battery cycle life, and vehicle driving range.

18 **U.S. PATENT NO. 6,432,586**

19 14. Celgard is the owner by assignment of all right, title, and interest in and to the '586  
20 patent, including the right to sue for past damages and injunctive relief. The '586 patent was duly  
21 and legally issued by the United States Patent and Trademark Office on August 13, 2002, and is  
22 active as to Claim 12.

23 15. On information and belief, Celgard's enforcement of the '586 patent against  
24 infringing parties is well known within the battery and battery materials industry.

25 16. In 2013, Celgard filed suit against Sumitomo Chemical Co., Ltd. ("Sumitomo") in  
26 the United States District Court for the Western District of North Carolina for infringement of the  
27 '586 patent. The suit was resolved pursuant to agreement of the parties. The suit and its resolution  
28 were subject to national, industry-focused media coverage as shown in **Exhibit B** attached hereto.



ROBINS KAPLAN LLP  
ATTORNEYS AT LAW  
MOUNTAIN VIEW

**Li-ion Battery Separator Film (25um thick x 85mm W x 60m L, Celgard ) - EQ-bsf-0025-60C**



Sale Price: ~~USD\$105.00~~  
If you are international, please click this.

In stock  
Item Number: EQ-bsf-0025-60C

Quantity:

[Email this page to a friend](#)

**Quantity Discounts**

Quantity	Amount
5 to 9	USD\$99.75
10 to 19	USD\$94.50
20 or more	USD\$89.25

This separator is a 25um Trilayer polypropylene-polyethylene-polypropylene membran. It is made by Celgard. can be used as li-ion battery separator in bat

A true and correct copy of a printout from MTI’s website showing the availability of so-called “Celgard” products on MTI’s website and dated December 11, 2018, is attached hereto as

**Exhibit E.**

22. MTI also offers for sale a “polyethylene membrane” with “double side ceramic (Alumina) coating” as a separator for a lithium-ion battery. This product is available for sale via MTI’s website as shown below:

**Ceramic Coated Membrane (16um thick x 60mm W x 500m L ) as Separator of Li-ion Battery - EQ-bsf-0016-500A**



Sale Price: ~~USD\$498.00~~  
If you are international, please click this.

In stock  
Item Number: EQ-bsf-0016-500A

Quantity:

[Email this page to a friend](#)

**Quantity Discounts**

Quantity	Amount
2 to 5	USD\$473.10
6 to 9	USD\$448.20
10 or more	USD\$423.30

A true and correct copy of a printout from MTI’s website showing the availability of this ceramic coated separator product on MTI’s website and dated December 11, 2018, is attached hereto as

**Exhibit F.** As shown therein, MTI represents that its ceramic coated separator “not only increases the mechanical properties and thermal stability of the separator in battery operation, but more importantly, it prevents dendrite growth and enhance[s] SEI layer forming.” MTI also represents that its ceramic coated separator “is designed to improve the safety of large-format lithium-ion

1 batteries used in electric vehicles and high-power applications.”

2 23. MTI’s ceramic coated separator infringes Claim 12 of the ’586 patent. Claim 12 of  
3 the ’586 patent reads as follows:

4 A separator for an energy storage system comprises:

5 at least one ceramic composite layer or coating, said layer including a  
6 mixture of 20-95% by weight of inorganic particles selected from the  
7 group consisting of SiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub>, CaCO<sub>3</sub>, TiO<sub>2</sub>, SiS<sub>2</sub>, SiPO<sub>4</sub>, and mixtures  
8 thereof, and 5-80% by weight of a matrix material selected from the group  
9 consisting of polyethylene oxide, polyvinylidene fluoride,  
10 polytetrafluoroethylene, copolymers of the foregoing, and mixtures  
11 thereof, said layer being adapted to at least block dendrite growth and to  
12 prevent electronic shorting; and

13 at least one polyolefinic microporous layer having a porosity in the range  
14 of 20-80%, an average pore size in the range of 0.02 to 2 microns, and a  
15 Gurley Number in the range of 15 to 150 sec, said layer being adapted to  
16 block ionic flow between an anode and a cathode.

17 24. The above-identified MTI ceramic coated separator features a ceramic composite  
18 layer or coating composed of inorganic particles of the nature and weight percentage (or the  
19 equivalent thereto) set forth in Claim 12 of the ’586 patent. MTI represents its ceramic coated  
20 separator product as having a “double side ceramic (Alumina) [(Al<sub>2</sub>O<sub>3</sub>)] coating.”

21 25. The above-identified MTI ceramic coated separator features a ceramic composite  
22 layer or coating composed of a matrix material of the nature and weight percentage (or the  
23 equivalent thereto) set forth in Claim 12 of the ’586 patent.

24 26. The above-identified MTI ceramic coated separator features a ceramic composite  
25 layer that is “adapted to at least block dendrite growth and prevent electronic shorting,” as set  
26 forth in Claim 12 of the ’586 patent. As shown in **Exhibit F**, MTI represents that its ceramic  
27 coated separator “prevents dendrite growth and enhance[s] SEI layer forming.”

28 27. The above-identified MTI ceramic coated separator features a polyolefinic  
microporous layer having porosity, average pore size, and Gurley Number measurements within  
the ranges (or the equivalents thereto) set forth in Claim 12 of the ’586 patent.

28 28. The above-identified MTI ceramic coated separator features a polyolefinic  
microporous layer that is “adapted to block ionic flow between an anode and a cathode,” as set



1 forth in Claim 12 of the '586 patent.

2 **FIRST CLAIM FOR RELIEF**

3 **Infringement of the '586 patent**

4 29. Celgard realleges each and every allegation set forth in Paragraphs 1 through 28  
5 and incorporates them here by reference.

6 30. Celgard is the owner by assignment of all rights, title, and interest in and to the  
7 '586 patent.

8 31. Claim 12 of the '586 patent is valid and enforceable.

9 32. Upon information and belief, and in violation of 35 U.S.C. § 271(a), MTI has  
10 infringed and continues to directly infringe Claim 12 of the '586 patent by making, using,  
11 offering for sale, selling, and/or importing in the United States a ceramic coated separator covered  
12 by Claim 12 of the '586 patent, including at least MTI's ceramic coated separator identified  
13 above.

14 33. MTI has had actual knowledge of the '586 patent at least as of the filing of this  
15 Complaint. MTI's continued infringement on or after this date is in spite of the objectively high  
16 likelihood that its activities constitute infringement of a valid patent, and this risk was either  
17 known or so obvious that it should have been known to MTI. Thus, MTI's continued  
18 infringement at least as of the filing of this Complaint is willful and deliberate.

19 34. On information and belief, a reasonable opportunity for further investigation or  
20 discovery will show that MTI had actual knowledge of the '586 patent before the filing of this  
21 Complaint and continued its infringement in spite of the objectively high likelihood that its  
22 activities constituted infringement of a valid patent. Celgard's ownership and previous  
23 enforcement of the '586 patent is well known in the battery and battery materials industry.  
24 Further, Celgard and MTI are competitors in the battery separator market. And MTI sells certain  
25 unauthorized and counterfeit so-called "Celgard" separator products through its website as  
26 discussed above and shown in **Exhibits E & F**, evidencing MTI's direct knowledge of Celgard  
27 and Celgard's separator products.

28 35. Celgard has suffered and continues to suffer damages and irreparable harm as a



1 result of MTI's past and ongoing infringement. Unless and until MTI's infringement is enjoined,  
2 Celgard will continue to be damaged and irreparably harmed.

3 36. Celgard is entitled to all remedies at law and equity, including, but not limited to,  
4 an injunction against MTI's infringement of the '586 patent pursuant to 35 U.S.C. § 283.

5 37. Celgard is entitled to damages for MTI's infringement of the '586 patent,  
6 including, but not limited to, damages pursuant to 35 U.S.C. §§ 284, 285.

7 **JURY DEMAND**

8 Celgard hereby requests a trial by jury pursuant to Rule 38 of the Federal Rules of Civil  
9 Procedure.

10 **REQUEST FOR RELIEF**

11 Celgard respectfully asks that the Court enter judgment in its favor as follows:

- 12 A. Finding that MTI has infringed and is infringing the '586 patent;
- 13 B. Finding that MTI's infringement of the '586 patent has been and continues to be  
14 willful;
- 15 C. Awarding Celgard damages adequate to compensate it for MTI's past and present  
16 infringement, but in no event less than a reasonable royalty;
- 17 D. Awarding an accounting and supplemental damages for those acts of infringement  
18 committed by MTI subsequent to the discovery cut-off date in this action through the  
19 date Final Judgment is entered;
- 20 E. Ordering that damages for infringement of the '586 patent be trebled as provided for  
21 by 35 U.S.C. § 284 for MTI's willful infringement of the '586 patent;
- 22 F. Finding that this case is exceptional;
- 23 G. Awarding Celgard its attorneys' fees and costs, together with prejudgment and post-  
24 judgment interest;
- 25 H. Preliminarily and permanently enjoining MTI and its parents, subsidiaries, affiliates,  
26 officers, directors, agents, servants, employees, successors and assigns, and all others  
27 in active concert or participation with any of the foregoing from any further acts of  
28 infringement, including contributing to and/or inducing infringement, of the '586

1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25  
26  
27  
28

patent; and

I. Any further relief that this Court deems just and proper.

DATED: December 11, 2018

Respectfully submitted,

/s/ Li Zhu  
Li Zhu (Bar No. 302210)  
LZhu@RobinsKaplan.com  
**ROBINS KAPLAN LLP**  
2440 W El Camino Real, Suite 100  
Mountain View, CA 94040  
(650) 784-4040

Bryan J. Vogel (*pro hac vice* to be filed)  
BVogel@RobinsKaplan.com  
**ROBINS KAPLAN LLP**  
399 Park Avenue, Suite 3600  
New York, NY 10022-4690  
(212) 980-7400

Cyrus A. Morton (*pro hac vice* to be filed)  
CMorton@RobinsKaplan.com  
William E. Manske (*pro hac vice* to be filed)  
WManske@RobinsKaplan.com  
Emily J. Tremblay (*pro hac vice* to be filed)  
ETremblay@RobinsKaplan.com  
**ROBINS KAPLAN LLP**  
800 LaSalle Avenue, Suite 2800  
Minneapolis, MN 55402  
(612) 349-8500

**ATTORNEYS FOR PLAINTIFF  
CELGARD, LLC**

ROBINS KAPLAN LLP  
ATTORNEYS AT LAW  
MOUNTAIN VIEW